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RBW6305G11831-3G

Job Sheet 198048



Part No: RBW6305G11831-3G

Job Qty: 1 pcs

Part Name: Puller, Main Gear Box Input Gimbal Removal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 9/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G11831-3G Rev. 2 IPP Rev. A 18.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/20/19		0.00	0.25	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	9/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/20/19		0.00	0.00	QC 5 - 30		SFP 3 0 2019
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



Container No: S217253



Part: RBW6305G11831-3G

Job No: 198048

Serial No/Batch: S217253

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 09/26/19

9/18/2019

[Dart Hawkesbury] Job Sheet - Leclair, Mathieu

DAS
28
9-89

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	9/20/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	9-89
				QC 21 - FG - 53	

OCT 01 2019

Part Op 100 - (Small Fab) Assemble as per DWG. ***-09 handle shaft can remain black oxide as per engineering***
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8384K31	Steel Lever Shaft with 3/8"-16 Thread, 6-5/8" Long	1 Ea (1 ea)	100-Small Fab - 1	520086
BD-8	Plastic Knob 3/8-16 Unc (Reid)	2 Ea (2 ea)	100-Small Fab - 1	5202023
RBW6305G11831-3G-01	Cross Bar	1 pcs (1 ea)	100-Small Fab - 1	5202704
RBW6305G11831-3G-03	Threaded Shaft	1 pcs (1 ea)	100-Small Fab - 1	5211490
RBW6305G11831-3G-05	Cap	1 pcs (1 ea)	100-Small Fab - 1	5210847
RBW6305G11831-3G-07	Thumb Screw	2 pcs (2 ea)	100-Small Fab - 1	5211773

Job Allocations

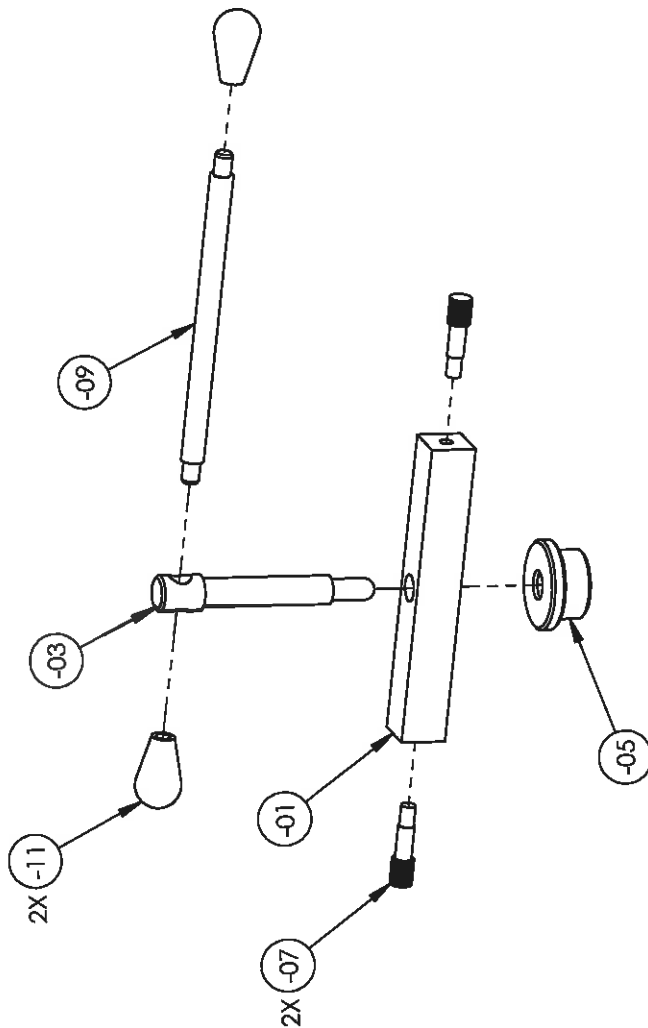
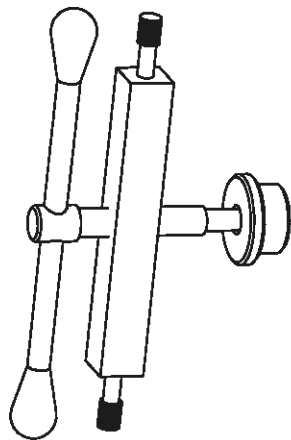
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	8384K31	1	3	0
	BD-8	2	6	0
	RBW6305G11831-3G-01	1	3	0
	RBW6305G11831-3G-03	1	6	0
	RBW6305G11831-3G-05	1	6	0
	RBW6305G11831-3G-07	2	12	0

Plex 9/18/19 9:23 AM dart.leclair.mathie

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CHD -01 FINISH SPEC AND ADDED ENGRAVE NOTE PER R.W. CHD -03 FINISH SPEC PER R.W. & CHD HOLE FROM Ø.390 PER S.E. CHD -05 & -07 FINISH SPEC R.W.	5/4/2011	RJC	
1		-9 ADDED DWG FOR MOD. CHD THREAD LENGTH DIM WAS .75 IS .375.	3/12/2013	BIM	SE
2	15-0112	UPDATED TO NEW DRAFTING STANDARDS. -03 CHD DIM WAS Ø.448 S.F. -09 IS Ø.50 S.F. -09 SEPARATED SR CALLOUT FROM DIM. -09 CHD FINISH WAS BLACK OXIDE IS CAD PLATE YELLOW QQ-P (45 TYPE II, CLASS II, CHD DIMS WAS 2X .38 IS 12X .500). WAS 5.625 IS (7.625). WAS Ø.438 IS (Ø.500). CHD B/O INFO WAS REID #GLS-50 IS MCMASTER-CARR #8384K31. CHD TOLERANCE ON NON-CRITICAL DIMENSIONS.	5/19/2015	DPD	JAG



NOTE:
RBW6305G11831-3G REPLACES 3G6305G11831,
AND IS ALSO SOLD WITH KIT RBW6305G03531.



TITLE
PULLER, MGB INPUT GIMBAL REMOVAL

DWG NO. RBW6305G11831-3G REV 2

DRAWN BY: PERRITT	APPROVED: <i>D. Well</i>
UNLESS OTHERWISE SPECIFIED	HEAT TREAT
DIMENSIONS ARE IN INCHES	FINISH
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:4	DATE 5/11/2010
	SHEET 1 OF 6

ASSY QTY	ASSY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-01	1	CROSS BAR	1018/1020		2
			-03	1	THREADED SHAFT	4140 Q&T/4142 Q&T		3
			-05	1	CAP	4140 Q&T/4142 Q&T		4
			-07	2	THUMB SCREW	1018/1020		5
			-09	1	HANDLE SHAFT	STEEL	3/8-16, 1/2 X 7-5/8 (MCMASTER-CARR #8384K31) MODIFIED	6
		B/O	-11	2	KNOB	PHENOLIC	3/8-16, Ø1 X 1.625 (ESSENTIA COMPONENTS #BD-8)	1